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13643

010603
D412-742-023
Job Sheet 193185



Part No: D412-742-023

Job Qty: 1 pcs

Part Name: New Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: 13643

Due Date: 6/15/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IIN-D412-742-2 REV.A IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER
CHG002 (DSI 9800) DD VERF:DP

Ship Via:

Skid tube S142912

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/15/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
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							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

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Container No: S194165



Part: D412-742-023

Job No: 193185

Serial No/Batch: S194165

Revision: A/A

Inspector:

Exp Date:

Instructions: FAA STC SR01583SE 18/10/17 TC SH05-

EG073

Plex 4/9/19 11:28 AM Dart.Macdonald.Dara

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	1 pcs	6/15/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
130	Packaging 3-1 - Stock - B4B	1 pcs	6/15/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	1 pcs	6/15/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	6/15/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

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Part Op 110 - Packaging1-4 (Pick Kit)
 Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)
 130 - Packaging3-2 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-742-023 Location :FG083
 135 - DC (Document Control) Photocopy blue file and create labels per PPP D412-742-023 CHG002
 140 - QC21 (QC21- Final Inspection - Work Order Release) NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	5149151x11 514329x2
AN4C47A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167095
AN4C52A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5177996
AN4C6A	Bolt	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5174255
AN4C7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5174222
AN6C12A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5174662
D2747	Set Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5150679
D2876	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5178520
D2877	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5128765
D3405-041	Ground Handling Lug	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5186591
D3405-043	Ground Handling Lug	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5186685
D3407-041	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5175572
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152300
D3533-1	Set Screw	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5050331
D3672-3	Washer, Phenolic	32 pcs (32 ea)	110-Packaging 1 - Pick Kit	5131565
D3672-9	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5133084
D5446-1	Bushing	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	5155969
D5466-1	Saddle, Fwd, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180407
D5467-1	Saddle, Fwd, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180408
D5468-1	Saddle, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181759
D5469-1	Saddle, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181760
D5482-1	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5144351x6 5144362x2
D5482-3	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5144389
D5513-1	Bushing	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5153459
MS21043-3	Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5181801
MS21043-4	Nut	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	5144565x2 5144558x26
NAS1149C0332R	Washer	75 Ea (75 ea)	110-Packaging 1 - Pick Kit	5174158
NAS1149C0432R	Washer	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	5155658
NAS1149C0632R	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5043776
AN4C53A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5150067
D412-742-053	Repl. Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194195

QC.4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C46A	13	201	0
	AN4C47A	4	94	0
	AN4C52A	4	95	0
	AN4C53A	4	81	0
	AN4C6A	16	438	0
	AN4C7A	4	107	0
	AN6C12A	8	129	0
	D2747	4	152	0
	D2876	2	29	0
	D2877	2	32	0
	D3405-041	1	13	0
	D3405-043	1	10	0
	D3407-041	1	21	0
	D3456-1	1	163	0
	D3533-1	2	161	0
	D3672-3	32	10,668	0
	D3672-9	8	713	0
	D412-742-053	1	0	0
	D5446-1	24	230	0
	D5466-1	1	10	0
	D5467-1	1	10	0
	D5468-1	1	10	0
	D5469-1	1	10	0
	D5482-1	8	164	0
	D5482-3	2	46	0
	D5513-1	6	316	0
	MS21043-3	3	1,146	0
	MS21043-4	28	938	0
	NAS1149C0332R	75	4,223	0
	NAS1149C0432R	32	1,756	0
	NAS1149C0632R	8	142	0

Part Specifications

Specifications could not be found.

Change Record

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Part Number: D412-742-023

Description: FLOAT SKIDTUBE INSTALLATION (DART TRI-BAG)

[illegible]